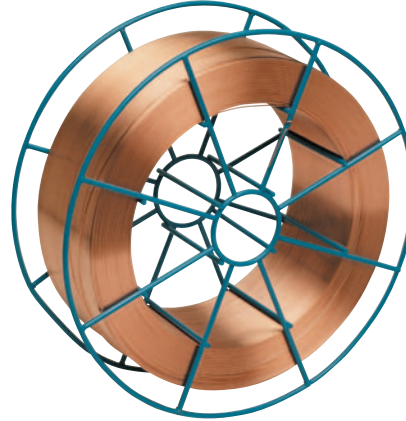


Nexus Low Alloy MIG Wire

- Copper coated wires
- Precision layer wound
- Plastic coated metal spools
- BS EN 440: 1995, 12070: 2000, 12072: 2000 and 12534: 1999
- AWS A5.28



MIG Wire – Creep Resisting Low Alloy

Product	Features	Specification	Part No.	Description	UOM
Mo	A 1/2 Mo wire for welding low alloy steels, operating at elevated temperatures up to 500°C	G2Mo/G MoSi ER 70S-A1	NXLA010108	0.8mm 15kg	Reel
			NXLA010110	1.0mm 15kg	Reel
			NXLA010112	1.2mm 15kg	Reel
1CRMo	A 1 1/4 CR Mo wire for welding low alloy steels, operating at elevated temperatures up to 500°C	G CRMo1Si ER 80S-G	NXLA010208	0.8mm 15kg	Reel
			NXLA010210	1.0mm 15kg	Reel
			NXLA010212	1.2mm 15kg	Reel
2CRMo	A 2 1/4 Mo wire for welding low alloy steels, operating at elevated temperatures up to 600°C	G CRMo2Si ER 90S-G	NXLA011408	0.8mm 15kg	Reel
			NXLA010310	1.0mm 15kg	Reel
			NXLA010312	1.2mm 15kg	Reel

MIG Wire – High Toughness Low Alloy

Product	Features	Specification	Part No.	Description	UOM
1Ni	A 1% Ni wire for welding low alloy steels requiring good weld metal toughness to -40°C	G3Ni1 ER 80S-Ni1	NXLA011408	0.8mm 15kg	Reel
			NXLA011410	1.0mm 15kg	Reel
			NXLA011412	1.2mm 15kg	Reel
2Ni	A 2% Ni wire for welding low alloy steels requiring good weld metal toughness to -50°C	G2Ni2 ER 80S-Ni2	NXLA011508	0.8mm 15kg	Reel
			NXLA011510	1.0mm 15kg	Reel
			NXLA011512	1.2mm 15kg	Reel

MIG Wire – High Strength Low Alloy

Product	Features	Specification	Part No.	Description	UOM
NiCu	A Ni Cu wire for welding 'Weathering' steels such as Corten A and B	Mn3Ni1Cu ER 80S-G	NXLA012008	0.8mm 15kg	Reel
			NXLA012010	1.0mm 15kg	Reel
			NXLA012012	1.2mm 15kg	Reel
MnMo	A 1.8% Mn 0.5% Mo wire for welding high strength steels	G4Mo ER 80S-D2	NXLA010408	0.8mm 15kg	Reel
			NXLA010410	1.0mm 15kg	Reel
			NXLA010412	1.2mm 15kg	Reel
1NiMo	A 1%Ni 0.5% Mo wire for welding high strength steels requiring weld toughness to -50°C	Mn3Ni1Mo ER 100S-G	NXLA011808	0.8mm 15kg	Reel
			NXLA011810	1.0mm 15kg	Reel
			NXLA011812	1.2mm 15kg	Reel
NiCrMo	A high strength alloyed wire for high strength steels	G3Ni1 ER 80S-Ni1	NXLA010708	0.8mm 15kg	Reel
			NXLA010710	1.0mm 15kg	Reel
			NXLA010712	1.2mm 15kg	Reel
2NiCrMo	An ultra high strength alloyed wire for very high steel strengths	Mn4Ni2CrMo ER 120S-G	NXLA010810	1.0mm 15kg	Reel
			NXLA010812	1.2mm 15kg	Reel