



Nexus Submerged Arc Welding Wire

- Copper Coated
- AWS A5.14 and 23

Submerged Arc Wires – Low Alloy – Creep Resisting

Product	Features	Specification	Part No.	Description	UOM
S2 1 1/4Cr 1/2Mo	A 1 1/4Cr 1/2 Mo wire for creep resisting applications	SCrMo1 EB2	NXLA032724	2.4mm 25kg	Reel
			NXLA032732	3.2mm 25kg	Reel
			NXLA032740	4.0mm 25kg	Reel
SI 2 1/4Cr 1Mo	A 2 1/4Cr 1 Mo wire for creep resisting applications	SCrMo2 EB2	NXLA032824	2.4mm 25kg	Reel
			NXLA032832	3.2mm 25kg	Reel
			NXLA032840	4.0mm 25kg	Reel
SI 5Cr 1Mo	A 5Cr 1/2 Mo wire for creep resisting applications	SCrMo5 EB6	NXLA032924	2.4mm 25kg	Reel
			NXLA032932	3.2mm 25kg	Reel
			NXLA032940	4.0mm 25kg	Reel
SI 9Cr 1Mo	A 9Cr 1 Mo wire for creep resisting applications	EB8	NXLA033024	2.4mm 25kg	Reel
			NXLA033032	3.2mm 25kg	Reel
			NXLA033040	4.0mm 25kg	Reel

Submerged Arc Wires – Stainless Steel – AWS A5.9

Product	Features	Specification	Part No.	Description	UOM
308L	A low carbon 18% Cr 8% Ni wire	ER 308L	NXMS050116	1.6mm 25kg	Reel
			NXMS050124	2.4mm 25kg	Reel
			NXMS050132	3.2mm 25kg	Reel
			NXMS050140	4.0mm 25kg	Reel
316L	A low carbon 18% Cr 12% Ni 2.7% Mo wire	ER 316L	NXMS050316	1.6mm 25kg	Reel
			NXMS050324	2.4mm 25kg	Reel
			NXMS050332	3.2mm 25kg	Reel
			NXMS050340	4.0mm 25kg	Reel
309L	A low carbon 23% Cr 12% Ni wire	ER 309L	NXMS050216	1.6mm 25kg	Reel
			NXMS050224	2.4mm 25kg	Reel
			NXMS050232	3.2mm 25kg	Reel
			NXMS050240	4.0mm 25kg	Reel

Submerged Arc Wires – Nickel Alloy – AWS A5.14

Product	Features	Specification	Part No.	Description	UOM
182	A Nickel Cr Nb wire	ERNiCr-3	NXNA030116	1.6mm 25kg	Reel
			NXNA030124	2.4mm 25kg	Reel
			NXNA030132	3.2mm 25kg	Reel
			NXNA030140	4.0mm 25kg	Reel
625	A Nickel Cr Mo Nb wire	ERNiCrMo-3	NXNA030216	1.6mm 25kg	Reel
			NXNA030224	2.4mm 25kg	Reel
			NXNA030232	3.2mm 25kg	Reel
			NXNA030240	4.0mm 25kg	Reel