

Nexus TIG Wire Stainless Steel

- Grade stamped
- Plastic tubes for environmental protection
- BS EN 12072: 2000
- AWS A5.9



TIG Wires – Stainless Steel

Product	Features	Specification	Part No.	Description	UOM
308L	A low carbon 18% Cr 9% Ni wire for welding AISI 304L and equivalent EN steels	W 19 9 L ER308L	NXSS020116	1.6mm 5kg	Tube
			NXSS020124	2.4mm 5kg	Tube
			NXSS020132	3.2mm 5kg	Tube
309L	A low carbon 23% Cr 12% Ni wire for joining stainless to mild steels	W 23 12 L ER309L	NXSS020216	1.6mm 5kg	Tube
			NXSS020224	2.4mm 5kg	Tube
			NXSS020232	3.2mm 5kg	Tube
316L	A low carbon 18% Cr 12% Ni 2.7% Mo wire for welding AISI 316L and equivalent EN steels	W 19 12 3 L ER316L	NXSS020316	1.6mm 5kg	Tube
			NXSS020324	2.4mm 5kg	Tube
			NXSS020332	3.2mm 5kg	Tube
347L	A 19% Cr 9% Ni Nb stabilised wire for welding AISI 321, 347 and equivalent grades	W 19 9 Nb ER347	NXSS020416	1.6mm 5kg	Tube
			NXSS020424	2.4mm 5kg	Tube
			NXSS020432	3.2mm 5kg	Tube
310	A 25% Cr 20% Ni wire for W 25 20 welding AISI 310 and equivalent EN steels	ER80S-G	NXSS020616	1.6mm 5kg	Tube
			NXSS020624	2.4mm 5kg	Tube
			NXSS020632	3.2mm 5kg	Tube

TIG Wires – Nickel Alloys

Product	Features	Specification	Part No.	Description	UOM
182	A Ni Cr Nb alloy wire for welding Inconel 600 alloys suitable for dissimilar metal combinations	ERNi Cr-3	NXNA020116	1.6mm 5kg	Tube
			NXNA020124	2.4mm 5kg	Tube
			NXNA020132	3.2mm 5kg	Tube
625	A Ni Cr Nb alloy wire for welding Inconel 625 alloys and Avesta 254SMo steels	ERNiCrMo-3	NXNA020216	1.6mm 5kg	Tube
			NXNA020224	2.4mm 5kg	Tube
			NXNA020232	3.2mm 5kg	Tube