

Nexus XT18 Water Cooled TIG Welding Torch & Accessories



- Water Cooled
- 320 amps
- Electrode Size 0.5mm – 4.0mm

Torch

Part No.	Description	UOM
NXWT18	XT18 Torch Body	Each
NXWT1812	XT18 Torch 12ft	Each
NXWT1812SC	XT18 Torch 12ft Switch & Cover	Each
NXWT1825	XT18 Torch 25ft	Each
NXWT1825SC	XT18 Torch 25ft Switch & Cover	Each

Handle

Part No.	Description	UOM
NXWTH200	STD HANDLE XT18	Each
NXWTH200R	RIBBED HANDLE XT18	Each



Consumables

Part No.	Description	UOM
NXWT57Y02	LONG BACK CAP	Pkt 2
NXWT57Y04	SHORT BACK CAP	Pkt 2
NXWT98W18	O RING FOR NXT57Y02/04	Pkt 5
NXWT187	BACK INSULATOR XT18	Each
NXWT18CG	GASKET CUP	Each
NXWT54N20	COLLET 5/32	Pkt 5
NXWT10N21	COLLET .020 / 0.5mm	Pkt 5
NXWT10N22	COLLET .040 / 1.0mm	Pkt 5
NXWT10N23	COLLET 1/16 / 1.6mm	Pkt 5
NXWT10N24	COLLET 3/32 / 2.4mm	Pkt 5
NXWT10N25	COLLET 1/8 / 3.2mm	Pkt 5
NXWT10N28	COLLET BODY 1/8 / 3.2mm	Pkt 5
NXWT10N30	COLLET BODY .040 / 1.0mm	Pkt 5
NXWT10N31	COLLET BODY 1/16 / 1.6mm	Pkt 5
NXWT10N32	COLLET BODY 3/32 / 2.4mm	Pkt 5
NXWT10N44	NOZZLE No.12 ALUMINA	Pkt 5
NXWT10N45	NOZZLE No.10 ALUMINA	Pkt 5
NXWT10N46	NOZZLE No.8 ALUMINA	Pkt 5
NXWT10N47	NOZZLE No.7 ALUMINA	Pkt 5
NXWT10N48	NOZZLE No.6 ALUMINA	Pkt 5
NXWT10N49	NOZZLE No.5 ALUMINA	Pkt 5
NXWT10N50	NOZZLE No.4 ALUMINA	Pkt 5
NXWT45V24	COLLET BODY .041 / 1.0mm	Pkt 10
NXWT45V25	COLLET BODY 1/16 / 1.6mm	Pkt 10
NXWT45V26	COLLET BODY 3/32 / 2.4mm	Pkt 10
NXWT45V27	COLLET BODY 1/8 / 3.2mm	Pkt 10
NXWT45V28	COLLET BODY 5/32	Pkt 10
NXWT54N14	NOZZLE No.8 ALUMINA	Pkt 5
NXWT54N15	NOZZLE No.7 ALUMINA	Pkt 5
NXWT54N16	NOZZLE No.6 ALUMINA	Pkt 5
NXWT54N17	NOZZLE No.5 ALUMINA	Pkt 5
NXWT54N18	NOZZLE No.4 ALUMINA	Pkt 5
NXWT54N19	NOZZLE .700 SHORT	Pkt 5

Cable Assembly

Part No.	Description	UOM
NXWT40V64	XT18 POWER CABLE 12.5FT	Each
NXWT41V29	XT18 POWER CABLE 25FT	Each
NXWT40V75	XT18 GAS HOSE 12.5FT	Each
NXWT41V30	XT18 GAS HOSE 25FT	Each
NXWT40V74	XT18 WATER HOSE 12.5FT	Each
NXWT41V32	XT18 WATER HOSE 25FT	Each

Technical Data

Electrode Size (Ø) mm

	0.5	1.6	2.4	3.2	4.0
● XT9 110 A DC – 95 A AC	← →				
● XT17 140 A DC – 125 A AC	← →	← →			
● XT18 320 A DC – 240 A AC	← →	← →	← →	← →	← →
● XT20 220 A DC – 200 A AC	← →	← →	← →	← →	
● XT26 180 A DC – 130 A AC	← →	← →	← →	← →	